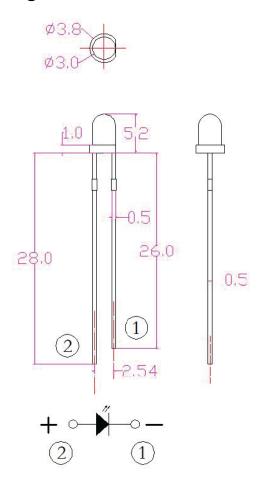


3mm Yellow Round LED Lamp with Yellow diffused lens

P/N: LL30UYD90-600

Package Dimensions





Notes:

- 1. All dimension units are millimeters.
- 2. All dimension tolerance is ±0.25mm

Application

- ·Backlight
- ·Lighting
- ·Indicator light

Product Description

·Appearance dimensions: 3mm Round

·Anti-static bag packaging

·Suitable for wave soldering process

·Colloidal color: Yellow diffused

·Luminous color: Yellow ·Half power view: 90°



·Absolute Maximum Ratings (Ta=25C°)

ltem	Symbol	Maximum	Unit
Power Dissipation	Pd	55	mW
Peak Forward Current (1/10 Duty Cycle 0.1ms Pulse Width)	l _{FP}	80	mA
Forward Current	I _{Fmax}	20	mA
Reverse Voltage	V_{R}	5	V
Operating Temperature Range	Topr	-20 to+85℃	
Storage Temperature Range	Tstg	-40 to+85℃	

·Electrical / Optical Characteristics (Ta=25C°)

Item	Symbol	Min.	Тур.	Max.	Unit	Condition
Luminous intensity	lv	600		800	mcd	I _F =20mA
Dominant wavelength	λd	588		590	nm	I _F =20mA
Peak wavelength	λр				nm	I _F =20mA
Spectrum radiation bandwidth	Δλ				nm	I _F =20mA
Forward Voltage	VF	1.8		2.0	V	I _F =20 mA
Reverse Current	lR	-	-	10	μΑ	V _R =5V
Half power view	201/2		90		deg	I _F =20 mA

NOTES:

- 1.All dimensions are in millimeter(inch).
- 2. Tolerance is ± 0.25 mm (0.01") unless other specified; Luminous intensity tolerance is $\pm 10\%$.
- 3.Dominant Emission Wavelength tolerance is ±1nm; Specifications are subject to change without notice.



Typical Electro-Optical Characteristic Curve

FIG. 1 Forward Current Vs. Forward Voltage

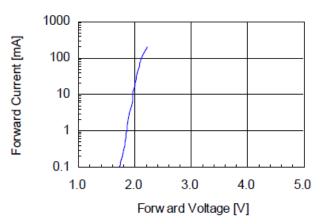


FIG. 3 Forward Voltage Vs. Temperature

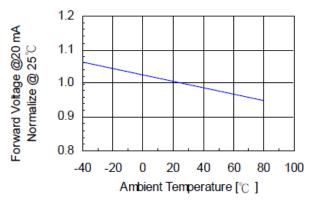


FIG. 5 Relative Intensity Vs. Wavelength

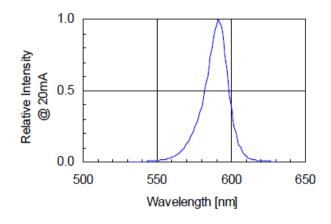


FIG. 2 Relative Intensity Vs. Forward Current

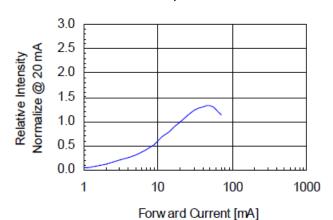
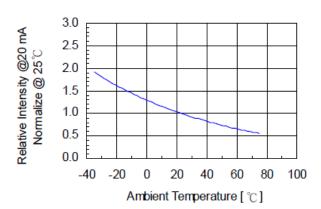


FIG. 4 Relative Intensity Vs. Temperature





Instruction manual of through-hole LED lamp

·Soldering condition

Manual soldering		Solder Dipping		
Soldering iron	30W max	Preheat	100°C max	
Temperature 300°C max	200°C	Preheat time	60 seconds max	
	300 C max	Solder-bath temperature	240°C max	
Soldering time	3 seconds max	Dipping time	2 seconds max	
Position	Not less than 3mm from the base of the package	Position	Not less than 3mm from the base of the package	

Manual soldering onto the PCB is not recommended because soldering time is uncontrollable.

The recommended wave soldering is as below:

Lead Soldering Temperature/Time	240°C/≤3S, Not less than 3mm from the base of the package.
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·Pin forming method

- a. 2 mm from collate is required to bend the bracket.
- b. Bracket forming must be done with a fixture or by a professional.
- c. Bracket forming must be done before welding.
- d. Bracket forming needs to ensure that the pins and spacing are consistent with the circuit board.

·LED installation method

- a. Please pay attention to the arrangement of the external lines of various types of devices, in order to prevent polarity from being misplaced. The device must not be too close to the heating element and the working conditions should not exceed its specified limits.
- b. Be sure not to install led in the case of pin deformation.
- c. When deciding to install in the hole, calculate the dimensions and tolerances of the face and the pitch of the hole on the circuit board to avoid excessive pressure on the bracket.
- d. When installing LEDs, the construction of a guide set positioning.
- e. Before the welding temperature returns to normal, the LED must be avoided by any vibration or external force.

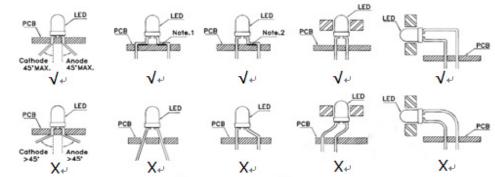
·Storage conditions

- a. Prevent continued exposure to the condensing moisture environment and keep the product away from rapid transitions in ambient temperature.
- b. LEDs should be stored with temperature ≤30°C and relative humidity ≤60%.
- c. Product in the original sealed package is recommended to be assembled within 72 hours of opening. Product in opened package for more than a week should be baked for 30 (+10/-0) hours at 85-100 °C.

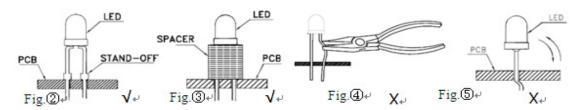


·Others

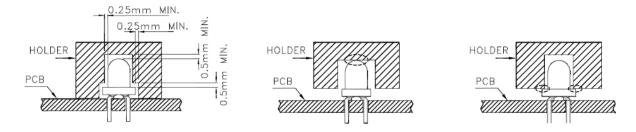
1. The lead pitch of the LED must match the pitch of the mounting holes on the PCB during component. Lead-forming may be required to insure the lead pitch matches the pitch. Refer to the figure below for proper lead forming procedures. (Fig.①)



3. Fig. (1) Use stand-offs (fig. (2)) or spacers (fig. (3)) to securely position the LED above the PCB.



- 2. During lead forming, use tools or jigs to hold the leads securely so that the bending force will not be transmitted to the LED lens and its internal structures. Do not perform lead forming once the component has been mounted onto the PCB.(fig.④)
- 3. Do not bend the leads more than twice. (fig. 5)
- 4. During soldering, component covers and holders should leave clearance to avoid placing damaging stress on the LED during soldering



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