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RFF700H-1IW-DAS

SPECIFICATION

CUSTOMER:

APPROVED BY

PCB VERSION

DATE

FOR CUSTOMER USE ONLY

No. Y			
SALES BY	APPROVED BY	CHECKED BY	PREPARED BY

ISSUED DATE:



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1. Revision History

DATE	VERSION	REVISED PAGE NO.	Note
2013/03/22	1		First issue



2. General Specification

- Resolution: 800 x RGB x 480
- Module dimension: 165.0 x 104.8 x 6.6 mm
- Active Area : 152.4 x 91.44 mm
- Dot pitch: 0.0635 x 0.1905 mm
- LCD type: TFT, Negative, Transmissive
- View direction: 12 o'clock
- Gray Scale Inversion Direction: 6 o'clock
- Backlight Type: LED, Normally White



James

3. Module Coding System

R	F	F	70	0H	-	1	I	W	-	D	Α	S
1	2	3	4	5	-	6	7	8	-	9	10	11

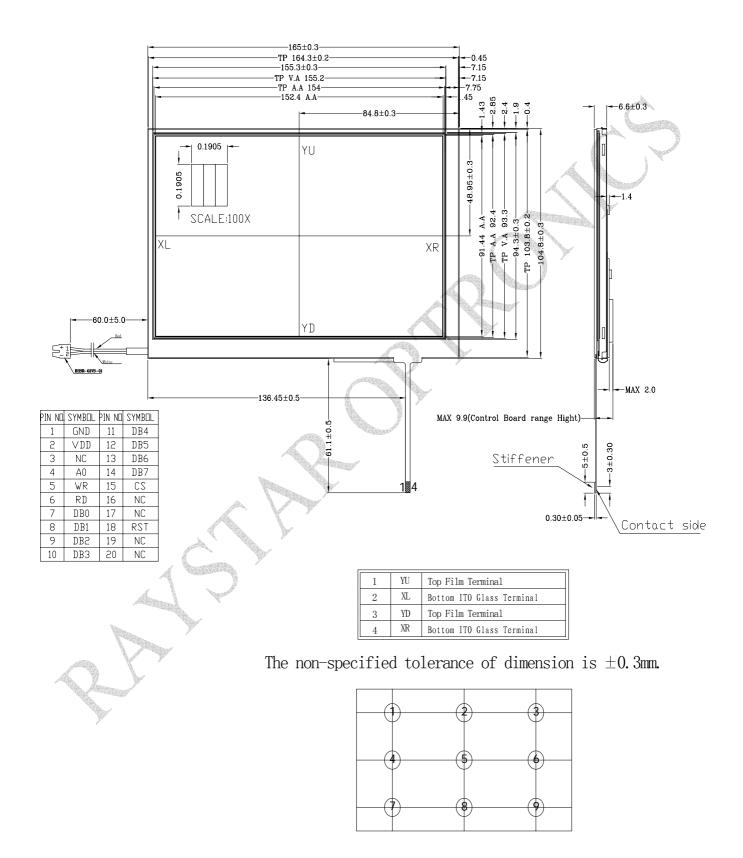
ltem		Description	on								
1	R : Raystar Opt	ronics Inc.									
2	Display Type : ⁻	ГҒТ Туре									
3	Solution: A: 128	x160 B:320x234 C:32	0x240 D:480x234 F:800x480								
4	Display Size : 7	.0" TFT									
5	Version Code.										
6	Model serials no.										
		A : Reflective, N.T, 6:00	K : Transflective, W.T,12:00								
		D: Reflective, N.T, 12:00	1 : Transflective, U.T,6:00								
	Polarizer	G: Reflective, W. T, 6:00	4 : Transflective, U.T.12:00								
	Туре,	J: Reflective, W. T, 12:00	C: Transmissive, N.T,6:00								
7	Temperature	0 : Reflective, U. T, 6:00	F: Transmissive, N.T,12:00								
	range,	3 : Reflective, U. T, 12:00	I : Transmissive, W. T, 6:00								
	View direction	B: Transflective, N.T,6:00	L : Transmissive, W.T,12:00								
		E: Transflective, N.T.12:0	0 2 : Transmissive, U. T, 6:00								
		H: Transflective, W.T,6:00	5 : Transmissive, U.T,12:00								
		N: Without backlight	Y: LED, Yellow Green								
		P: EL, Blue green	A : LED, Amber								
8	Backlight	T : EL, Green	W : LED, White								
	-	D: EL, White	O: LED, Orange								
	(march	F : CCFL, White	G : LED, Green								
9	Driver Method	D: Digital A: Analog									
10	Interface	N: without control board	A:8Bit B:16Bit								
11	то	N : Without TS S : re	esistive touch panel								
11	TS	C: capacitive touch panel									

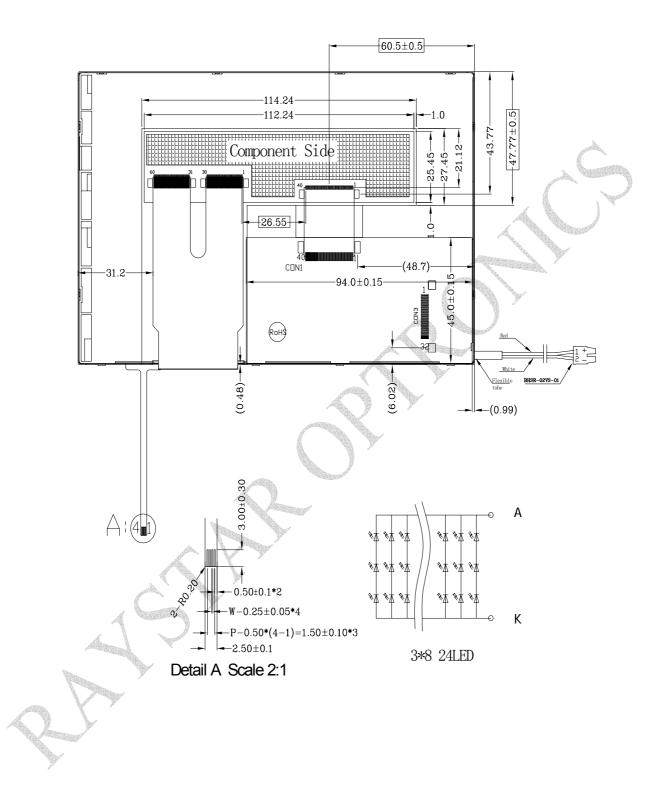
4. Interface Pin Function

Pin	Symbol	I/O	Function	Remark	
1	GND		Power Ground		
2	VDD		Power Supply : +3.3V		
3	NC		No connect		
4	A0		display data		· .
5	WR		Write strobe signal		Contraction of the second seco
6	RD		Read strobe signal		Augustin,
7	DB0		Data bus		- Carton
8	DB1		Data bus		and and a
9	DB2		Data bus	$\langle \mathcal{N} \rangle$	Contraction of the Indian
10	DB3		Data bus		
11	DB4		Data bus		
12	DB5		Data bus		
13	DB6		Data bus		
14	DB7		Data bus		
15	CS		Chip select		
16	NC		No connect		
17	NC		No connect		
18	RST		Hardware reset		
19	NC		No connect		
20	NC		No connect		



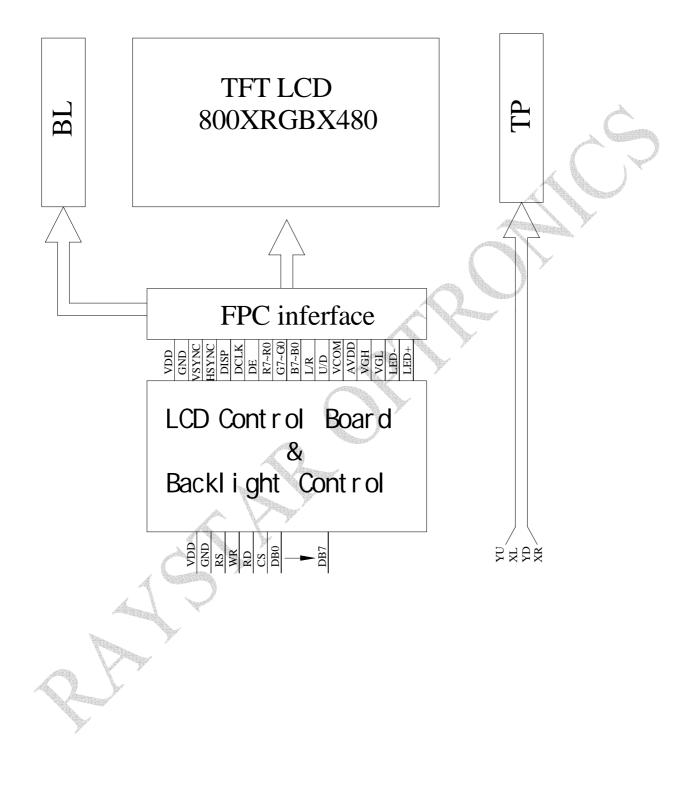
5. Contour Drawing







6. Block Diagram



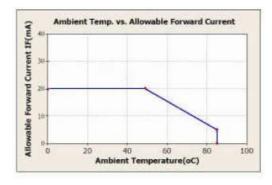


7.Absolute Maximum Ratings

ltem	Symbol	Min	Тур	Max	Unit
Operating Temperature	T _{OP}	-20		+70	°C
Storage Temperature	T _{ST}	-30		+80	°C

Note: Device is subject to be damaged permanently if stresses beyond those absolute maximum ratings listed above

1. Temp. \leq 60⁰C, 90% RH MAX. Temp. $> 60^{0}$ C , Absolute humidity shall be less than 90% RH at 60^{0} C





8.Electrical Characteristics

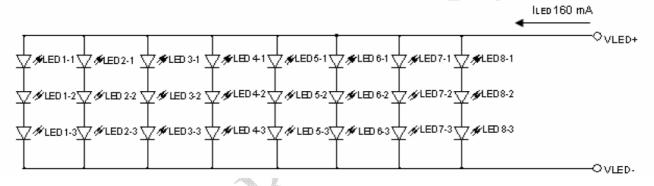
8.1. Operating conditions:

ltem	Symbol	Condition	Min	Тур	Max	Unit
Supply Voltage For Logic	VCC	_	3.0	3.3	3.6	V

8.2 LED driving conditions

Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark
LED current		-	160	-	mA 🔪	
Power Consumption			1552	1680 🧖	mW	
LED voltage	VBL+	9.0	-	10.5	V	Note 1
LED Life Time		-	50,000	and the second	Hr	Note 2,3,4

Note 1 : There are 1 Groups LED



Note 2 : Ta = 25 $^\circ\!\mathrm{C}$

Note 3 : Brightess to be decreased to 50% of the initial value

Note 4 : The single LED lamp case

9. DC Characteristics

Parameter	Symbol		Rating)	Unit	Condition
Farameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Low level input voltage	VIL	0	-	0.3 VCC	V	
Hight level input voltage	VIH	0.7 VCC	-	VCC	V	

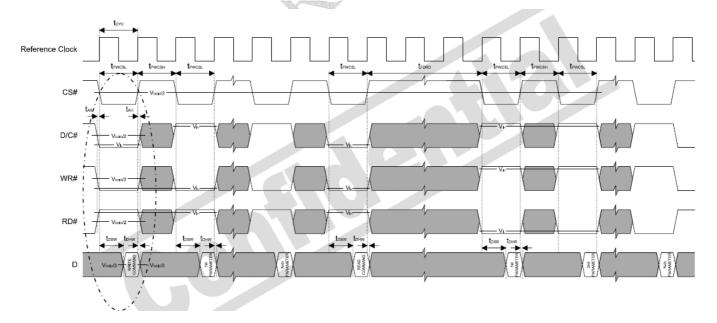
10. Interface Timing

10.1.1 8080 Mode

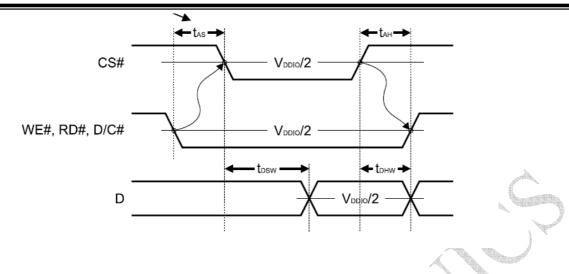
The 8080 mode MCU interface consist of CS#, D/C#, RD#, WR#, D[23:0] and TE signals (Please refer to Table 6-1 for pin multiplexed with 6800 mode). This interface use WR# to define a write cycle and RD# for read cycle. If the WR# goes low when the CS# signal is low, the data or command will be latched into the system at the rising edge of WR#. Similarly, the read cycle will start when RD# goes low and end at the rising edge of RD#.

10.1.2 8080 Mode Write Cycle

Symbol	Parameter	Min	Тур	Max	Unit
t _{cvc}	Reference Clock Cycle Time	9	-	-	ns
t _{PWCSL}	Pulse width CS# low	1	-	-	t _{CYC}
t _{PWCSH}	Pulse width CS# high	1	-	-	t _{CYC}
t _{FDRD}	First Read Data Delay	5	-	-	t _{CYC}
t _{AS}	Address Setup Time	1	-	-	ns
t _{AH}	Address Hold Time	1	-	-	ns
t _{DSW}	Data Setup Time	4	-	-	ns
t _{DHW}	Data Hold Time	1	-	-	ns
t _{DSR}	Data Access Time	-	-	5	ns
t _{DHR}	Output Hold time	1	-	-	ns







10.1.3 Pixel Data Format

Interface	Cycle	D[23]	D[22]	D[21]	D[20]	D[19]	D[18]	D[17]	D[16]	D[15]	D[14]	D[13]	D[12]	D[11]	D[10]	D[9]	D[8]	D[7]	D[6]	D[5]	D[4]	D[3]	D[2]	D[1]	D[0]
24 bits	1 st	R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
18 bits	1 st							R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	BO
16 bits (565 format)	1 st									R5	R4	R3	R2	R1	G5	G4	G3	G2	G1	GO	B5	B4	B3	B2	B1
	1 st									R5	R4	R3	R2	R1	R0	X	X	G5	G4	G3	G2	G1	G0	X	X
16 bits	2 nd									B5	B4	B3	B2	B1	B0	X	X	R5	R4	R3	R2	R1	RO	×	X
	3 rd									G5	G4	G3	G2	G1	G0	X	x	B5	B4	B3	B2	B1	B0	X	X
9 bits	1 st																R5	R4	R3	R2	R1	R0	G5	G4	G3
0.010	2 nd																G2	G1	G0	B5	B4	B3	B2	B1	B0
	1 st																	R5	R4	R3	R2	R1	RO	X	X
8 bits	2 nd																	G5	G4	G3	G2	G1	G0	X	X
	3 rd																	B5	B4	B3	B2	B1	B0	X	X

X: Don't Care



11. Optical Characteristics

Item		Symbol	Condition.	Min	Тур.	Max.	Unit	Remark
Response time		Tr	θ=0°、Φ=0°	-	5	10	.ms	Note 3
	C	Tf	0-0 、 Φ-0	-	11	16	.ms	Note 5
Contrast ratio)	CR	At optimized viewing angle	250	400	-	-	Note 4
Color Chromaticity	White	Wx	θ=0°、Φ=0	0.22	0.27	0.32		Noto 2 5 6
		Wy		0.23	0.28	0.33		Note 2,5,6
	Hor.	ΘR		65	70			
Viewing angle		ΘL	CR≧10	65	70		Dog	Note 1
	Ver.	ΦT	UK≦ IU	55	60		Deg.	Note 1
		ФВ	55	60		\sim		
Brightness		-	-	240	-	350	cd/m ²	Center of display

Ta=25±2°C, I∟=20mA

Note 1: Definition of viewing angle range

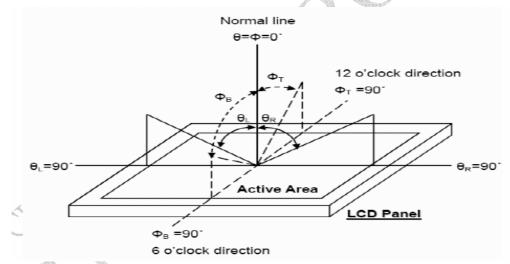


Fig. 11-1 Definition of viewing angle

Note 2: Test equipment setup:

After stabilizing and leaving the panel alone at a driven temperature for 10 minutes, the measurement should be executed. Measurement should be executed in a stable, windless, and dark room. Optical specifications are measured by Topcon BM-7 luminance meter 1.0° field of view at a distance of 50cm and normal direction.



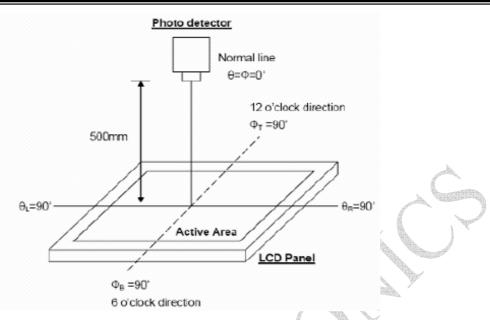
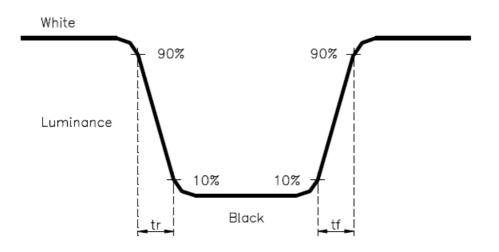


Fig. 11-2 Optical measurement system setup

Note 3: Definition of Response time:

Definition of response time : The response time is defined as the time interval between the 10% and 90% amplitudes.



Note 4: Definition of contrast ratio:

The contrast ratio is defined as the following expression.

Contrast ratio (CR)= Luminance measured when LCD on the "White" state Luminance measured when LCD on the "Black" state

Note 5: Definition of color chromaticity (CIE1931)

Color coordinates measured at center point of LCD.

Note 6: All input terminals LCD panel must be ground while measuring the center area of the panel.



12.Reliability

Content of Reliability Test (Wide temperature, -20°C~70°C)

Environmental Test

Test Item	Content of Test	Test Condition	Note
High Temperature storage	Endurance test applying the high storage temperature for a long time.	200hrs	2
Low Temperature storage	Endurance test applying the low storage temperature for a long time.	200hrs	1,2
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	200hrs	
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	200hrs	1
High Temperature/ Humidity Operation	The module should be allowed to stand at $60^{\circ}C$,90%RH max For 96hrs under no-load condition excluding the polarizer, Then taking it out and drying it at normal temperature.	96hrs	1,2
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation -20°C 25°C 70°C -30min 5min 30min 1 cycle	10 cycles	
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude : 15mm Vibration Frequency : 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=800V,RS=1.5kΩ CS=100pF 1 time	

Note1: No dew condensation to be observed.

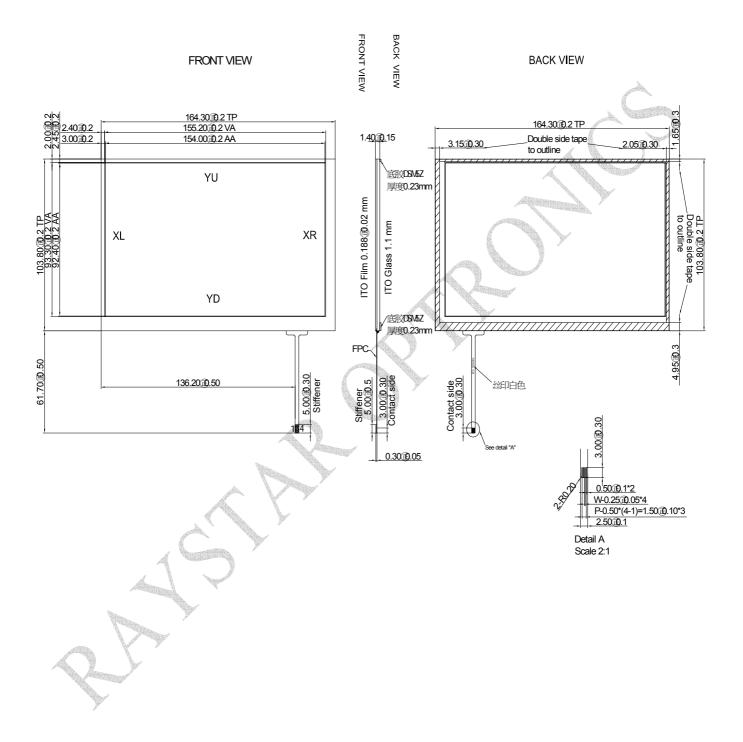
Note2: The function test shall be conducted after 4 hours storage at the normal

Temperature and humidity after remove from the test chamber.

Note3: The packing have to including into the vibration testing.



13. Touch panel Information





1. TOUCH PANEL PIN ASSIGNMENT

1	YU	Top Film Terminal
2	XL	Bottom ITO Glass Terminal
3	YD	Top Film Terminal
4	XR	Bottom ITO Glass Terminal

2. MATERIAL CHARACTERISTICS

Property	Requirement
Surface treatment	Anti-Glare(雾面)
Approach made	Film+ITO Glass(1.10)
Light transmission	78%
Operation Temperature	-10~+60 <i>_</i>
Storage Temperature	-20~+70⊥

3. ELECTRICAL CHARACTERISTICS

Property	Requirement
Туре	Analog resistive 4 wire
Linearity	Max1.5%
X(2.4) resistance	200~1200Ω
Y(1.3) resistance	100~800Ω
Insulation resistance	20MΩ (DC 25V)

4.A.A.:Active Area

5.V.A.:View Area

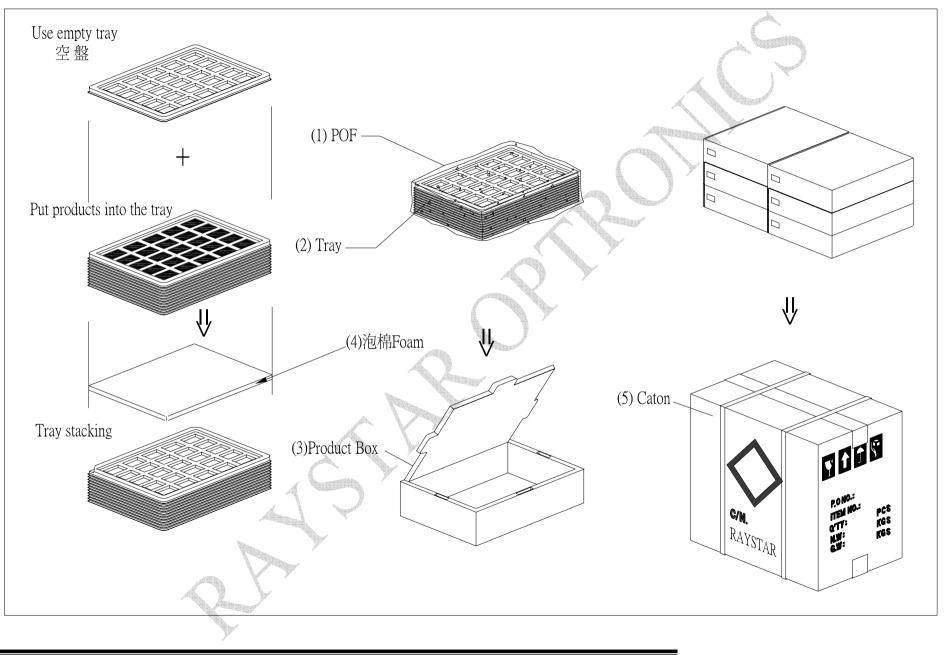
6.Tolerance no specified: ±0.3mm



Rent Constant

14. Package specification

LCM Model RFF700H-1IW-DA		RFF700H-1IW-DA	s LCM 包裝規格書	萁	Approve	Check	κ (Contact
				∃	D 475			11-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1
NO.	wing		LCM Packaging		DATE 2013/03/22	初版 2013/03/22		版次 Ver
	•	I	Specifications		2013/03/22	2013/03/22 2013/03/22		0
1. 包	1.包裝材料規格表(Packaging Material):(per carton)							
NO. Item		Item	Model		Dimensions			antity
1	成品(L	CM)	RFF700H-1IW-DAS	16	65 x 104.8 x 6	.6		ſBD
2	TRAY 盤	E (2)	TBD		TBD	No. of the second secon	7	ſBD
3	BP01 内:	盒(3)Product Box	PK3R1XXXXXXXXXX0001	3	32 x 280 x 10	0	٦	ſBD
4	泡棉(4)F	oam			283 x 230 x 8	* >	٦	ſBD
5	外紙箱 (5)Carton	PK4Q1XXXXXXXXXX0000	5	65 x 340 x 32	0	٦	ſBD
6								
7				Jenso				
8					~			
9			A	ar Martin				
(1)LC	2.單箱數量規格表(Packaging Specifications and Quantity) : (1)LCM quantity per box : no per tray TBD x no of tray TBD = TBD (2)Total LCM quantity in carton : quantity per box TBD x no of boxes TBD = TBD							
			特記事項(REM	MARK)			
MOO LOT QUAI	1. Label Specifications : MOOEL: LOT NO : QUANTITY: CHECK:							



14. Initial Code For Reference

void Initial_code() { TBD

}



Inspection Provision

1.Purpose

The RAYSTAR inspection provision provides outgoing inspection provision and its expected quality level based on our outgoing inspection of RAYSTAR LCD produces.

2.Applicable Scope

The RAYSTAR inspection provision is applicable to the arrangement in regard to outgoing inspection and quality assurance after outgoing.

- 3.Technical Terms
- 3-1 RAYSTAR Technical Terms

- 4.Outgoing Inspection
- 4-1 Inspection Method

MIL-STD-105E Level II Regular inspection

4-2 Inspection Standard

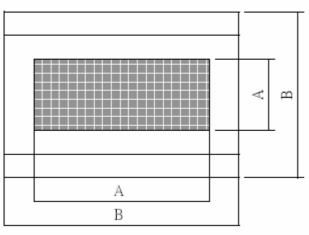
		Item	AQL(%)	Remarks
Major Defect	Dots	Opens Shorts Erroneous operation	0.4	Faults which substantially lower the
	Solder appearance	Shorts Loose		practicality and the initial purpose
	Cracks	Display surface cracks		difficult to achieve

	Dimensions	External from Dimensions	0.4	
Minor Defect	Inside the glass	Black spots	0.65	Faults which appear to pose
	Polarizing plate	Scratches, foreign Matter, air bubbles, and peeling		almost no obstacle to the practicality,
	Dots	Pinhole, deformation		effective use, and operation
	Color tone	Color unevenness		
	Solder appearance	Cold solder Solder projections		



4-3 Inspection Provisions *Viewing Area Definition

Fig. 1



A : Zone Viewing Area B : Zone Glass Plate Outline

*Inspection place to be 500 to 1000 lux illuminance uniformly without glaring.

The distance between luminous source(daylight fluorescent lamp and cool white fluorescent lamp)

and sample to be 30 cm to 50 cm.

*Test and measurement are performed under the following conditions, unless otherwise specified.

Temperature $20 \pm 15^{\circ}$ C

Humidity $65 \pm 20\%$ R.H.

Pressure 860~1060hPa(mmbar)

In case of doubtful judgment, it is performed under the following conditions.

Temperature $20 \pm 2^{\circ}$ C

Humidity 65 ±5% R.H.

Pressure

860~1060hPa(mmbar)



5. Specification for quality check

5-1-1 Electrical characteristics :

NO.	Item	Criterion
1	Non operational	Fail
2	Miss operating	Fail
3	Contrast irregular	Fail
4	Response time	Within Specified value

5-1-2 Components soldering :

Should be no defective soldering such as shorting, loose terminal cold solder, peeling of printed circuit board pattern, improper mounting position, etc.

5-2 Inspection Standard for TFT panel

5-2-1 The environmental condition of inspection :

The environmental condition and visual inspection shall be conducted as below.

(1) Ambient temperature : $25\pm5^{\circ}$ C

(2) Humidity : 25~75% RH

(3) External appearance inspection shall be conducted by using a single 20W fluorescent lamp or equivalent illumination.

(4) Visual inspection on the operation condition for cosmetic shall be conducted at the distance 30cm or more between the LCD panels and eyes of inspector. The viewing angle shall be 90 degreeto the front surface of display panel.

(5) Ambient Illumination : 300~500 Lux for external appearance inspection.

(6) Ambient Illumination : 100~200 Lux for light on inspection.

5-2-2 Inspection Criteria

(1) Definition of dot defect induced from the panel inside

a) The definition of dot : The size of a defective dot over 1/2 of whole dot is regarded as one defective dot

b) Bright dot : Dots appear bright and unchanged in size in which LCD panel is displaying under black pattern.

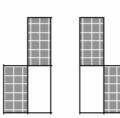
c) Dark dot : Dots appear dark and unchanged in size in which LCD panel is displaying under pure red, green, blue pattern.

d) 2 dot adjacent = 1 pair = 2 dots Picture :









2 dot adjacent

2 dot adjacent (vertical)

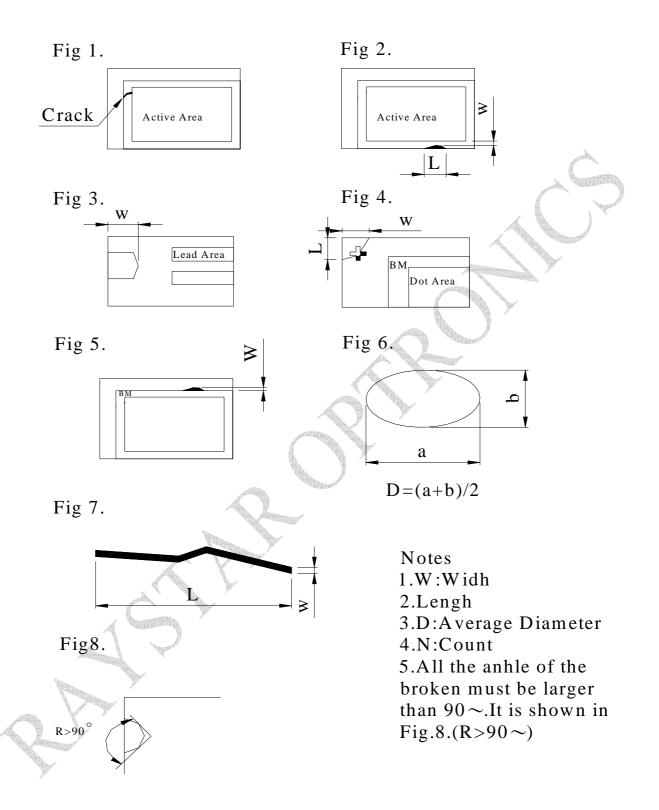
2 dot adjacent (slant)

(2) Display Inspection

NO.	Item Acceptable Cou							
NO.		пст	r					
		Bright Dot	Random	N ≦ 2				
		Bright Dot	2 dots adjacent	$N \leq 0$				
	Dot defect	defect Dark Dot	Random	N ≦ 3				
1			2 dots adjacent	N ≦ 1				
1		Total bright a	ind dark dot	$N \leq 4$				
	Functional f	ailure (V-line/ ł	H-line/Cross line etc.)	Not allowable				
	Mura	It's OK if mur	a is slight visible throu	igh 6% ND filter.				
	Mura	(Judged by li	mit sample if it is nece	essary)				
Newton Orbicular of interference fringes is not allow				not allowed in the				
2	ring (touch	optimum con	optimum contrast within the active area under viewing					
	panel)	angle.						

(3) Appearance inspection

NO.	Item	Standards			
1	Panel Crack	Not allow. It is shown in Fig.1.			
2	Broken CF Non -lead Side of TFT	The broken in the area of W > 2mm is ignored, L is ignored. It is shown in Fig.2.			
3	Broken Lead Side of TFT	FPC lead, electrical line or alignment mark can't be damaged. It is shown in Fig.3.			
4	Broken Corner of TFT at Lead Side	FPC lead. electrical line or alignment mark can't be damaged. It is shown in Fig.4.			
5	Burr of TFT / CF Edge	The distance of burr from the edge of TFT / CF, W \leq 0.3mm. It is shown in Fig.5.			
6	Foreign Black / White/Bright Spot	(1) 0.15 < D \leq 0.5 mm, N \leq 4 ; (2) D \leq 0.15mm, Ignore. It is shown in Fig.6.			
		(1) $0.05 < W \le 0.1 \text{ mm}$, $0.3 < L \le 2 \text{ mm}$, $N \le 4$.			
7	Foreign Black / White/Bright Line	(2) W \leq 0.05mm and L \leq 0.3mm Ignore.			
		It is shown in Fig.7.			
8	Color irregular	Not remarkable color irregular.			





NOTICE:

- SAFETY
- 1. If the LCD panel breaks, be careful not to get the liquid crystal to touch your skin.

2. If the liquid crystal touches your skin or clothes, please wash it off immediately by using soap and water.

HANDLING

1. Avoid static electricity which can damage the CMOS LSI.

- 2. Do not remove the panel or frame from the module.
- 3. The polarizing plate of the display is very fragile. So, please handle it very carefully.

4. Do not wipe the polarizing plate with a dry cloth, as it may easily scratch the surface of plate.

5. Do not use ketonics solvent & Aromatic solvent. Use a soft cloth soaked with a cleaning naphtha solvent.

STORAGE

1. Store the panel or module in a dark place where the temperature is $25\pm5^{\circ}$ C and the humidity is below 65% RH.

- 2. Do not place the module near organics solvents or corrosive gases.
- 3. Do not crush, shake, or jolt the module.

TERMS OF WARRANT

1. Acceptance inspection period

The period is within one month after the arrival of contracted commodity at the buyer's factory site.

2. Applicable warrant period

The period is within twelve months since the date of shipping out under normal using and storage conditions.



	Page: 1
Sample E	Estimate Feedback Sheet
	□ NG ,
Pass	□ NG ,
Pass	□ NG ,
Pass	🗆 NG ,
Pass	□ NG ,
Pass	□ NG ,
Pass	🗆 NG ,
on :	
Pass	□ NG ,
Pass	□ NG ,
Pass	□ NG ,
Pass	🗆 NG ,
Pass	🗆 NG ,
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	 Pass

>> Go to page 2 <<



			Page: 2			
Module Number :						
5 · Electronic Characteristics of Module						
1.Input Voltage :	Pass	□ NG	,			
2.Supply Current :	Pass	□ NG	,			
3. Driving Voltage for LCD :	Pass	□ NG	,			
4.Contrast for LCD :	Pass	□ NG	,			
5.B/L Driving Method :	Pass	□ NG	, politi			
6.Negative Voltage	Pass	□ NG				
Output:						
7.Interface Function :	Pass	□ NG	·			
8.LCD Uniformity :	Pass	□ NG	,			
9.ESD test :	Pass	□ NG				
10.Others:	Pass	□ NG				
6 · <u>Summary</u> :						

Sales signature : _____ Customer Signature : _____

Date	:	1	1